

shp 28/09

Dart Aerospace Ltd.

Date: Tuesday, 20/01/2009 2:31:44 PM
User: Linda Lacelle

Process Sheet

split

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNT
Job Number : 44950 - L	
Estimate Number : 13736	
P.O. Number :	Part Number : D3866041
This Issue : 20/01/2009 S.O. No. :	Drawing Number : D3866 PRELIM
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SMALL /MED FAB	Drawing Revision : PRELIM
Previous Run :	Material :
Written By : <u>W</u>	Due Date : 26/01/2009 Qty: 2 Um: Each
Checked & Approved By : <u>W</u>	
Comment : Est Rev A 09-01-19 as per prelim issue DD verified by:ec	



PRELIMINARY ISSUE

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D38661	Plate
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Plate batch: <u>B 44951</u> <u>SB 09/01/27</u> (2)		
2.0	D38681	Spacer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Spacer batch: <u>B 44952</u> <u>SB 09/01/27</u> (2)		
3.0	M320426AD36 M320426AD35	Rivet
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Rivet batch: <u>M 105055</u> <u>M 4179</u> <u>SB 09/01/27</u> (2)		
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- assemble as per dwg D3866 <u>SB 09/01/27</u> (2)		
5.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>ENGINEERING APPROVAL</u> <u>09/01/27</u> (2)		

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNT

Job Number: 44950

Part Number: D3866041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart P/N and B/N using a permanent fine point marker, then Stock

Location: _____

PPD 44965

SS 09/01/22

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/17

Comment: FINAL INSPECTION/W/O RELEASE

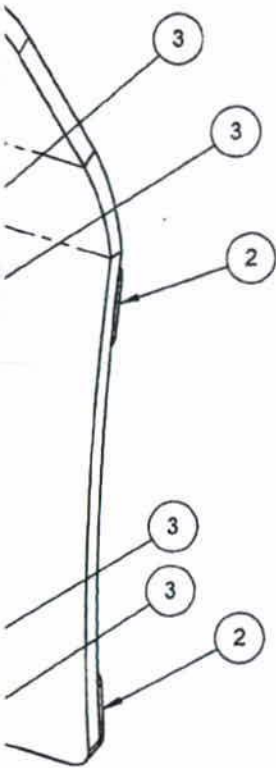
Job Completion



09-01-28

POSITIVE RECALL
EFFECTIVE 09.06.20 AUTH u
RELEASED 09.02.17 DATE 09.02.17

1



041 MOUNT

PRELIMINARY ISSUE
09/01/15 NW

44950

A	NEW ISSUE		BY	09.01.13
REV.	DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A	SHEET 1 OF 6
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.		DRAWING NO.	SCALE	
		D3866	NTS	
		TITLE		
		MOUNT		
DATE	09.01.13		COPYRIGHT © 2009 BY DART AEROSPACE LTD	
<small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	D3866-1	MOUNT	1
2	D3868-1	SPACER	2
3	MS20426AD3-6	RIVET	4

D

C

B

A

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3866-041" & B/N USING FINE POINT PERMANENT INK MARK
- 7) WEIGHT: 0.10 lbs

8

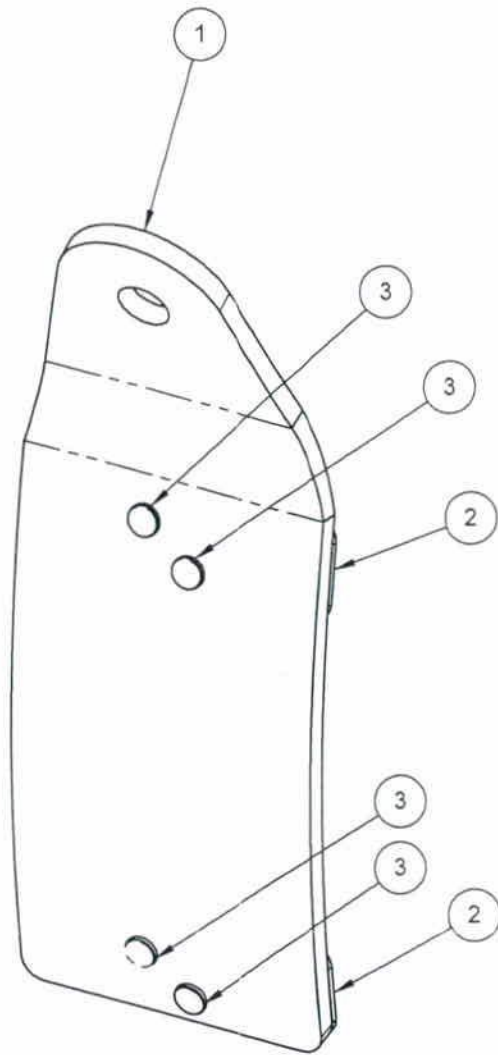
7

6

5

44950

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -041
1	D3866-1	MOUNT	1
2	D3868-1	SPACER	2
3	MS20426AD3-6	RIVET	4



D3866-041 MOUNT

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3866-041" & B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.10 lbs

A	NEW ISSUE		09.01.13
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.01.13		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D3866

REV. A
SHEET 1 OF 6

TITLE
MOUNT

SCALE
NTS

COPYRIGHT © 2009 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

44950

RELEASED

09/01/2013

